



Dart Aerospace Ltd.  
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**D4857-041**  
**Job Sheet 176243**



**Part No:** D4857-041

**Job Qty:** 6 ea

**Part Name:** Wiper Deflector Assembly



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 4/19/18

**Job Tracking No:**

**Due Date:** 4/23/18

**Created By:** Linda Lacelle

**Type:** SOLD

**Description:**

**Note:** DWG REV F IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP REV:B AS PER REV F JLM VERIFIED BY:DD IPP REV:C 17.11.15 ADDED \*\*manufacture as per Production Permit #6000033312 and must be inspected by ED\*\* DD VERF:JFS

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 6 Ea  | 4/23/18    | 4/23/18  | 0.00      | 0.00    | Start Up Small Fab-4  |           | FF          |
| 110   | Small Fab          | 6 pcs | 4/23/18    | 4/23/18  | 0.00      | 3.14    | Small Fab-7           |           |             |
| 120   | QC                 | 6 pcs | 4/23/18    | 4/23/18  | 0.00      | 0.00    | QC5                   |           |             |
| 130   | HandFinish         | 6 pcs | 4/23/18    | 4/23/18  | 0.00      | 0.57    | HandFinish6           |           |             |
| 140   | QC                 | 6 pcs | 4/23/18    | 4/23/18  | 0.00      | 0.00    | QC14                  |           |             |
| 150   | Small Fab          | 6 pcs | 4/23/18    | 4/23/18  | 0.00      | 3.14    | Small Fab-7           |           | FF DAS      |
| 160   | QC                 | 6 pcs | 4/23/18    | 4/23/18  | 0.00      | 0.00    | QC5                   |           | 38          |
| 170   | Packaging          | 6 pcs | 4/23/18    | 4/23/18  | 0.00      | 0.00    | Packaging3-2          |           | APR 27 2018 |
| 180   | QC21-SA            | 6 Ea  | 4/23/18    | 4/23/18  | 0.00      | 0.00    | QC21                  |           |             |

Part Op 110 - DO NOT Drill holes for D4857-1 as per dwg using DT10028 \*\*Manufacture as per Production Permit #6000033312 Descriptions: and must be inspected by ED\*\*

120 - \*\*Manufacture as per Production Permit #6000033312 and must be inspected by ED\*\*

130 - Touch up holes with primer as per dwg A/R PRIMER BATCH:

150 - BOND GASKET AS PER DWG USING DOW CORNING 736 ADHESIVE BATCH: 138830 APR 27 2018

### Job BOM

| Part / Item | Component Name  | Quantity     | Operation             | Container |
|-------------|-----------------|--------------|-----------------------|-----------|
| D4857-M     | Wiper Deflector | 6 Ea (1 ea)  | 90-Start up Operation | 504884    |
| D4944-1     | Gasket          | 12 Ea (2 ea) | 150-Small Fab         | 5065018   |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | D4857-M        | 6        | 12        | 0         |
| 150-Small Fab         | D4944-1        | 12       | 44        | 0         |

### Part Specifications

Specifications could not be found.



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**Container No: S065120**



**Part: D4857-041**

**Job No: 176243**

**Serial No/Batch: S065120**

**Revision: F**

**Inspector:**

**Date: 04/25/18**